

Burrs - Analysis, Control and Removal: Proceedings of the CIRP International Conference on Burrs, 2nd-3rd April, 2009, University of Kaiserslautern, Germany

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In many machining operations burrs cannot be avoided. They can affect the functionality and the safe handling of the workpiece in the subsequent processing, and have to be removed by a special deburring process. Toleration of burrs, which are not part of functional edges, depends on their respective shape and size. High inspection effort is necessary to guarantee the workpiece quality. Therefore, the research results on burrs, with a focus on burr analysis and control as well as on cleanability and burr removal based on the presentations held at the conference are valuable for researchers and engineers in manufacturing development.

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